



Who we are





BARCARENA

LISBON, PORTUGAL



IBERFAR, INDÚSTRIA FARMACÊUTICA, S.A. is the main company of a privately-owned Portuguese Pharmaceutical Group, founded in 1924, whose activities cover all fields of this industry.

Its core business is the manufacturing of solid and liquid dosage forms for third parties having as distinctive competencies quality, short delivery dates and a very flexible adjustment to the needs of all clients.

IBERFAR is a dedicated pharmaceutical contract manufacturer operating a significant EU cGMP manufacturing site located near Lisbon, about 20 minutes from major logistical access points.



As a European pharmaceutical group its main purpose is to develop the Portuguese health industry using the latest innovative technologies and establishing trusted partnerships with other players.

IBERFAR's group comprises three different companies and its activities are organised into:

- ***Contract Manufacturing and Contract Packaging***
- ***Quality control and EU batch releases***
- ***Marketing, distribution and regulatory affairs***
- ***Medical Cannabis***





Our mission

IBERFAR's mission is to always produce better, faster and at the lowest price.



Our vision

To strengthen our competitiveness by providing the most appropriate purpose-driven management tools for a continuous business process improvement and optimization of all the resources involved, with the purpose of achieving new domestic and international markets in the healthcare field.



Our values



**Promote
competitiveness**



**Commitment
to continuous
improvement**



**Partnership
with clients**



**Clients
satisfaction**



**Increased
productivity**



**Employee
engagement**



**Communication
and commitment**



**Environmental
commitment**



**Safety, hygiene
and health at work**



**Partnership
with suppliers**



Markets

The products produced at IBERFAR are marketed by its clients in 65 European and non-European countries.



Our services



Quality, Environment, Health and Safety

IBERFAR plant has been inspected and approved by Infarmed in line with EU GMP standards and is certified to the environmental management system ISO 14001 and the occupational health and safety management system ISO 45001.

IBERFAR is authorized to manufacture non-sterile solid and liquid products, including psychotropics substances.

It is also approved for secondary packaging of medical devices and for batch certification of sterile products from EU countries.



WE ARE COMMITTED TO **QUALITY**

- cGMP compliance



WE ARE CONCERNED ABOUT **ENVIRONMENT**

- ISO 14001:2015



WE CARE ABOUT **HEALTH AND SAFETY** OF PEOPLE:

- ISO 45001:2018





Manufacturing



Capacities

Installed capacities



Tablets

2.500 M units



Capsules

400 M units



Packages

55 M units

(average value considered for the calculation: 20 tabs/caps per package)



Capacities

Installed capacities



Non-sterile liquids

1.1 M liters



Bottles

10.6 M units

(average volume considered for the calculation: 100 ml flask)



Sachets

29.4 M sachets

(average volume considered for the calculation: 15 ml sachet)



Solids

Tablets, coated tablets,
capsules and granulates

3 Granulation Lines

4 Tablet Press Machines
1 Capsule Filling Machine

2 Coating Machines
1 Sugar Coating Line



WET GRANULATION - up to 600 L High Shear Mixer

FLUID BED GRANULATION - up to 400 L

DRYING - 400 L in fluid bed dryers or tray dryers

MIXTURE - up to 1.000 L per batch

COMPACTION - 80 to 150kg/h (standard 120kg/h)

Solids

Tablets, coated tablets,
capsules and granulates

3 Granulation Lines

4 Tablet Press Machines
1 Capsule Filling Machine

2 Coating Machines
1 Sugar Coating Line



TABLETTING - up to 150.000 tabs/h

CAPSULE FILLING - up to 100.000 caps/h

Solids

Tablets, coated tablets,
capsules and granulates

3 Granulation Lines

4 Tablet Press Machines
1 Capsule Filling Machine

2 Coating Machines
1 Sugar Coating Line



FILM COATING - 150 L per coating step

SUGAR COATING - 60 to 300 kg per batch

Liquids

Non-sterile Liquids



VESSEL CAPACITY - 1.000 to 2.700 L

Packaging



3 automated packaging lines

2 bottle filling lines

1 sachet filling machine

BLISTERING MATERIALS - PVC/Alu
PVC-PVDC/Alu
Aclar /Alu
Alu/Alu

BLISTERING CAPACITY - up to 320 blisters/min



Packaging

3 automated packaging lines

2 bottle filling lines

1 sachet filling machine



PRIMARY PACKAGING MATERIALS - Glass and PET

DOSING CAPACITY - up to 500 mL

FILLING CAPACITY - up to 250 bottles/min

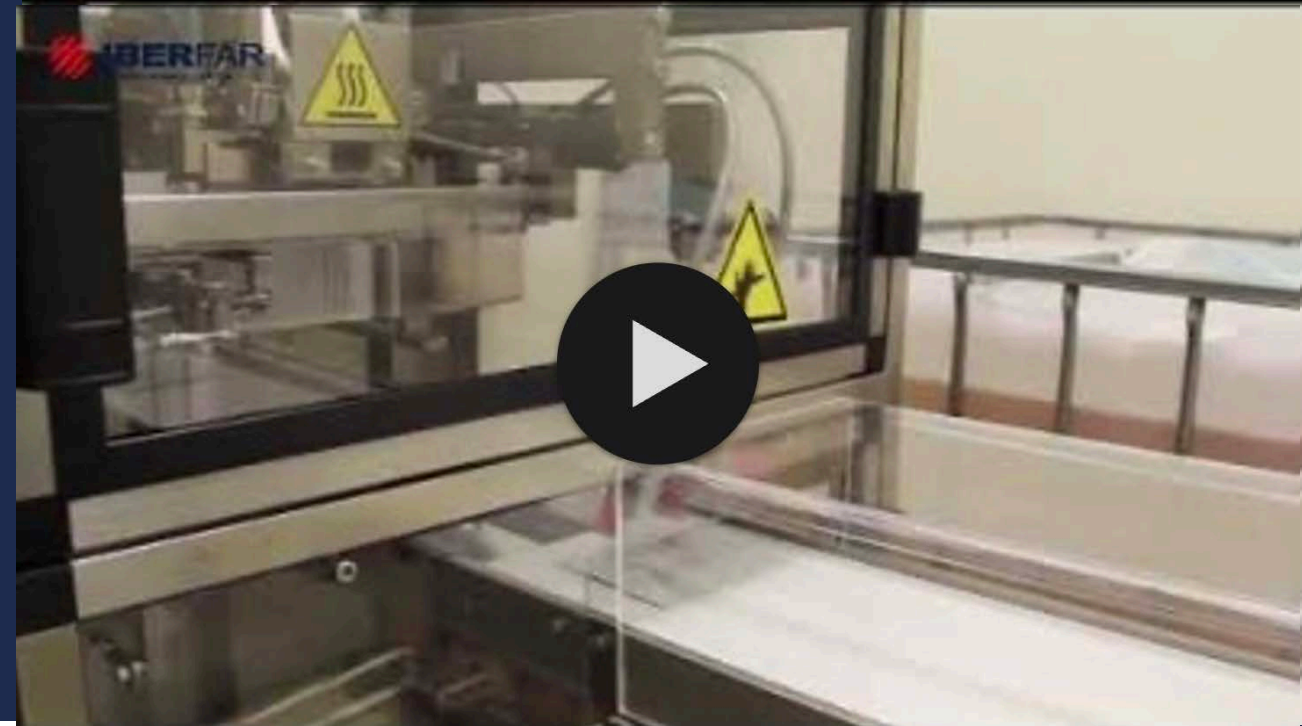


Packaging

3 automated packaging lines

2 bottle filling lines

1 sachet filling machine



FILLING CAPACITY - up to 12.000 sachets/hour





Quality Unit



Quality Unit

IBERFAR has established an integrated management system, which regulates quality, risk, health, safety and environment.

Quality Unit incorporates Quality Assurance, Quality Control, Environmental and Safety responsibilities.

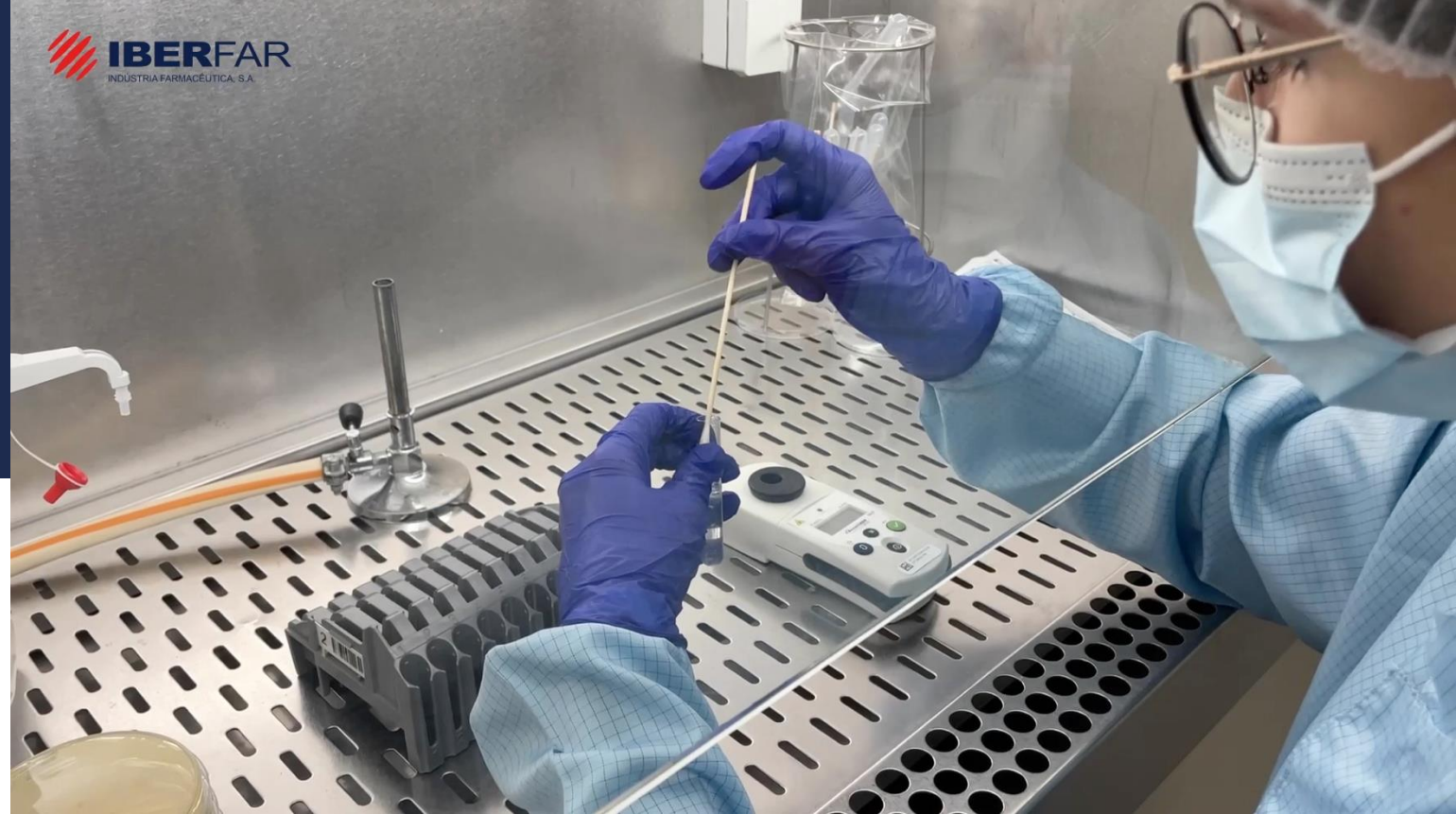
The aim of this quality management system is to manufacture medicinal products that suit their purpose, comply with approved requirements and ensure high levels of quality, safety and effectiveness.



Quality Control

The Quality Control department provides services in Analytical Chemistry, Chromatography and Microbiology.

Iberfar has the capability to perform in-house analytical method validations.



MAIN EQUIPMENT



HPLC and UPLC, with
Empower 3 software

Dissolution apparatus,
paddles and basket

Vitek system for the
identification of microorganisms

Stability Chambers to run ICH studies
under the conditions:

25°C/60%RH	30°C/65%RH
30°C/75%RH	40°C/75%RH

Quality Assurance



Digital Supply Chain & Serialization



Serialization

EU FMD

IBERFAR has made over the years a significant investment in the EU Directives regarding counterfeiting prevention.

Implemented in time, it was a national reference and demonstrated our capacity to comply with legal and customer requirements.



Part of one of the most recognized network in the market and with one of the most innovative site management systems (L3).



Internal knowledge from operation (L0) to EU HUB (L5) as we provide services to MAH.



Sharing knowledge and informing customers about possible issues with product design or legal requirements and enhancing best practices for supply chain.



Fast answer to customer requests, providing consulting, development and investigation services.



tracelink

 SEAVISION

 **VIMACHEM**
IIOT PHARMA 4.0 AI PLATFORM





Aggregation
GS1 Standardization
MES platform
EBR & e-Logbook



Looking to the future

IBERFAR continues to invest in the digitalization of the product and processes moving to a more digitalized supply chain and expanding to new markets.

The new investments :

- GS1 standardization at all levels of packaging and data
- Implemented equipment and software for serialization and aggregation
- Management Execution System including Overall Equipment Efficiency measurement, Weighing and Dispensing, Electronic Batch Records and e-Logbook.

Customer Service



IBERFAR is completely committed to providing its clients with the best possible service and a high degree of reliability. A Customer Service is available as part of the Logistics Department.

The Customer Service promotes the relationship between IBERFAR and the Client, increases satisfaction and strengthens the business relationship between both companies.

Through Supply Chain, Customer Service is responsible for handling Clients orders, from reception to delivery, and to make sure their requirements are met. It is the Voice of the Client within the organization.



**Commitment to the
environment**



Commitment to the environment



IBERFAR is committed to protecting the environment, preventing pollution, and continually improving its management system to enhance its environmental performance.



In addition, IBERFAR is ISO 14001:2015 certified, which covers the entire product life cycle.

This certification ensures a systematic approach to identifying, evaluating, and managing environmental risks and opportunities.



Waste Prevention and Green Energy Production

Waste management is a key performance indicator for IBERFAR; therefore, we set a minimum waste recovery target of 80%.

To reduce energy consumption and generate green energy, we have installed photovoltaic panels on our rooftops and LED lighting in all buildings.



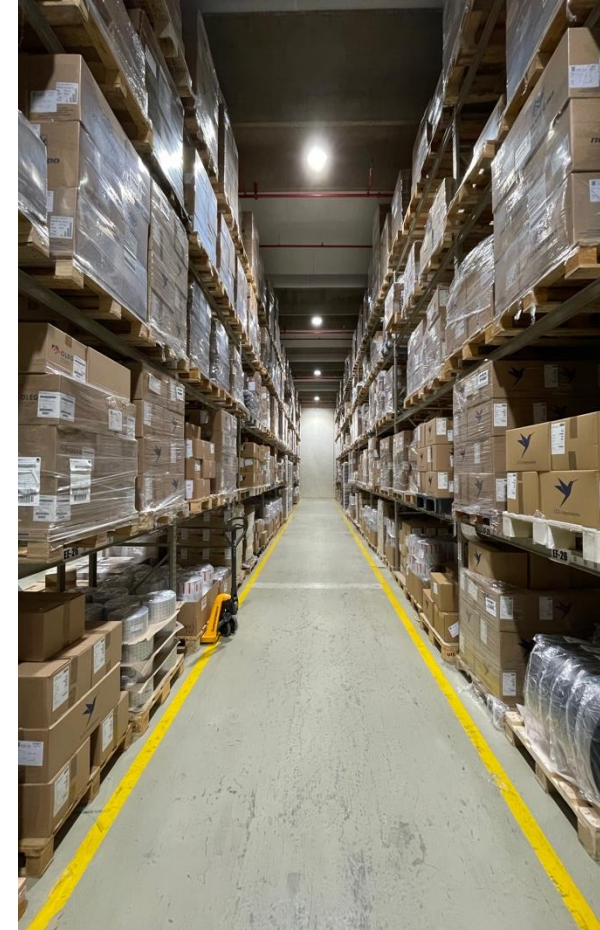
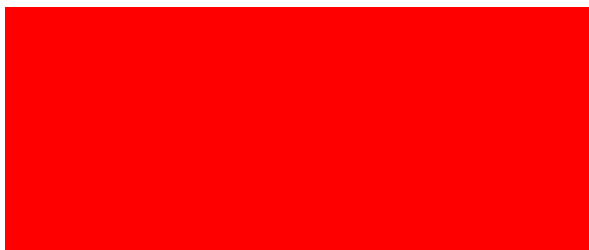
Combating Climate Change and Pollution



The Lesni absorption plant was installed with the aim of purifying the air coming from the granulation process.

The alcohol can then be reused for the disinfection of the facilities or sent for incineration.





**Thank you
for your time.**

Visit us at www.iberfar.pt

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